



STABILITY AND PHOTOSTABILITY

# FITOClima 600 & 1200 STABILITY



REACH-IN CHAMBERS FOR STABILITY AND PHOTOSTABILITY TESTING



ICH, GMP, WHO, FDA COMPLIANT

FitoClima 600 PH (Stability)



FitoClima 600 PLH-R (Photostability)



FitoClima 1200 PH (Stability with optional double glazed door)





Common applications include:

**Pharmaceuticals**  
**Food and Beverages**  
**Cosmetics**  
**Veterinary**  
**Storage and Conservation**  
**Quality control and Research**

FitoClima Stability and Photostability chambers provide the environmental control and flexibility to meet the evolving needs of customers throughout the years.



## ARALAB

ARALAB is a company specialized in designing, developing, manufacturing and servicing of high quality climatic chambers and controlled environment rooms.

Since 1985 we have been perfecting ways to create and control temperature, humidity, light, pressure and many other environmental conditions.

Only the highest quality components are used to manufacture our chambers so customers can have the best equipment for their research and testing purposes.

Aralab. Your own climate.

## KEY FEATURES

- Ready to use. No assembly needed
- Minimal footprint, for efficient use of laboratory space
- Future proof design. The interior can be reconfigured at any time for the most efficient use of the available storage space and content dimensions
- Content protection, with configurable high / low temperature and humidity alarms and automatic email notifications
- Remote diagnostics, allowing a fast and accurate technical support
- FDA 21 CFR part 11 compliant software
- Compliant and recognized by ICH, FDA, GMP and other leading industry standards

## TECHNICAL SPECIFICATIONS

### TECHNICAL DATA FOR FITOCLIMA 600 & 1200 STABILITY CHAMBERS

TEMPERATURE RANGE <sup>[1]</sup>	5°C to 45°C
TEMPERATURE PRECISION	± 0,5°C
TEMPERATURE UNIFORMITY	± 1,0°C
HUMIDITY RANGE <sup>[1]</sup>	35 to 90% RH
HUMIDITY PRECISION	± 1% RH
HUMIDITY UNIFORMITY	± 2% RH
SHELVES (STANDARD CONFIGURATION) <sup>[2]</sup>	FitoClima 600: 4 stainless steel wire shelves FitoClima 1.200: 8 stainless steel wire shelves
STANDARD WIRE SHELF SIZE	640mm x 520mm
STORAGE <sup>[2]</sup>	0.33m <sup>2</sup> and 18 Kg weight load (per shelf)
STORAGE (STANDARD CONFIGURATION) <sup>[2]</sup>	FitoClima 600: 1,33 m <sup>2</sup> FitoClima 1.200: 2,67 m <sup>2</sup>
AIRFLOW	0.2 m/s uniform across the shelves
INTERNAL VOLUMES	600 and 1.200 liters



### INSTALLATION REQUIREMENTS

WATER (FOR MODELS WITH HUMIDITY CONTROL)	Distilled or demineralized water. 1 to 5 bar pressure and ≤ 10µ siemens conductivity.
WATER DRAIN	Advisable: located at floor level and near the equipment, with a minimum inclination of 10° from chamber to drain
WEIGHT	FitoClima 600: 175 Kg FitoClima 1.200: 250 Kg
ELECTRICAL CONNECTION	1PH AC 230V ±10% 50Hz 4 to5A (depending on model)

### FITOCLIMA MODELS REFERENCE – STANDARD CONTROLLED ENVIRONMENT VARIABLES

FITOCLIMA 600/1200 P		Temperature only
FITOCLIMA 600/1200 PH		Temperature and Humidity
FITOCLIMA 600 PLH		Temperature, Humidity, UV and Visible lights
FITOCLIMA 600 PLH-R		Temperature, Humidity, UV and Visible lights. Radiometer and light sensors are integrated with the chamber for an automatic control of the irradiation exposure of test specimens

[1] Temperature and Humidity uniformity performances in Stability Testing. The Photostability testing model will present greater differences in temperature and humidity uniformity due to heat dissipation from lamps

[2] Additional shelves can be fitted (600 model - up to 10 shelves; 1200 model - up to 20 shelves). Reinforced perforated shelves with 40Kg weight load also available

## TECHNICAL SPECIFICATIONS FOR PHOTOSTABILITY CHAMBER

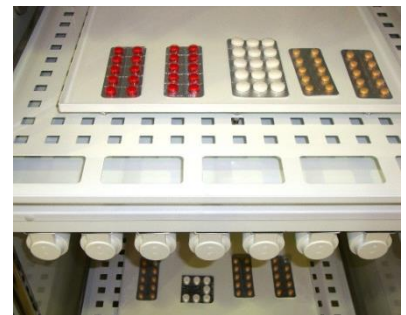
### FITOCLIMA 600 PLH / PLH-R

Developed to simulate and automatically reproduce the conditions required by the ICH Q1B Option 2 guideline for Photostability Testing

Programming Photostability tests to run and end automatically is easy with the new color touch-screen ClimaPlus®. Visible and UV Lights are independently controlled and can be programmed by % or intensity. Both UV and Visible light trays have integrated light sensors allowing a correct measurement of instantaneous and accumulated light intensity with the chamber controller (PLH-R model) and according to traceability standards.

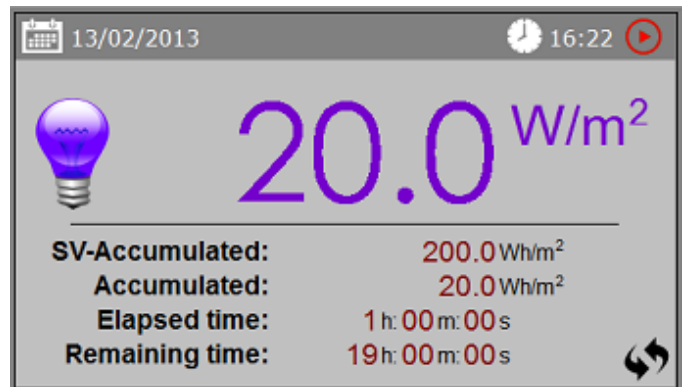
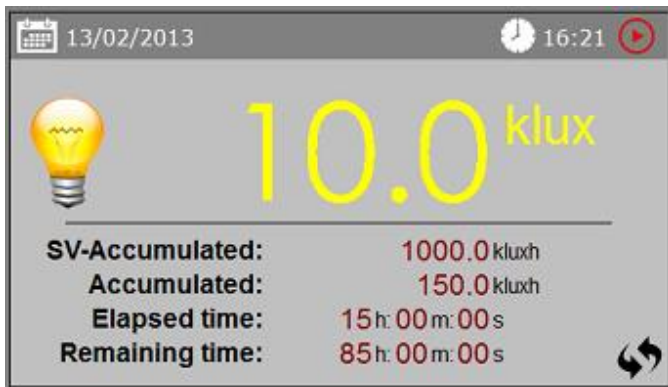
FDA 21 CFR part 11 compliant, the FitoLog® software enables complete data logging of VIS and UV radiation, temperature and humidity information.

The equipment can also be used as a Stability chamber by simply removing the Photostability special shelves and light banks and replacing them with stainless steel wire shelves.



#### DETAILS FOR FITOCLIMA 600 PLH / PLH-R

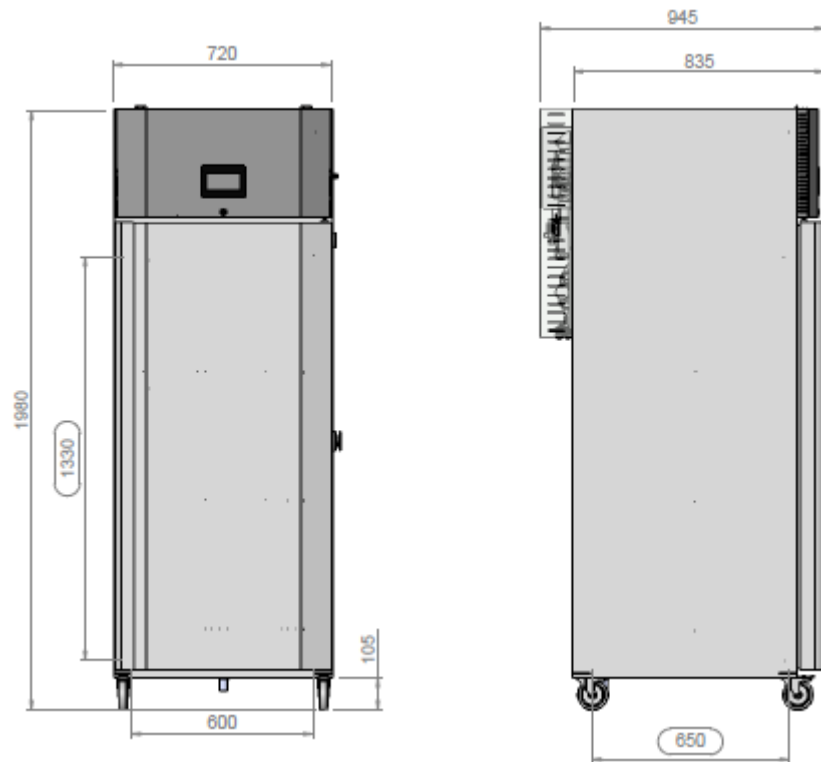
	<b>VISIBLE LIGHT TYPE</b>	8 fluorescent HF "cool white" lamps
	<b>VISIBLE LIGHT INTENSITY</b>	26.000 Lux (approximately, ±6% uniformity)
	<b>UV LIGHT TYPE</b>	8 fluorescent HF "UV-A" lamps
	<b>UV LIGHT INTENSITY</b>	30 W/m <sup>2</sup> (approximately, ±10% uniformity)
	<b>NUMBER OF TEST SHELVES *</b>	One (1) for UV and one (1) for Visible light
	<b>OPTIMAL PHOTOSTABILITY TEST AREA</b>	0,14m <sup>2</sup> per shelf
	<b>TEMPERATURE UNIFORMITY</b>	± 2°C (Lights On)
	<b>HUMIDITY UNIFORMITY</b>	± 5%rh (Lights On)
	<b>APPROXIMATE TIME REQUIRED FOR ICH Q1B VISIBLE LIGHT TEST</b>	48 hours (1.2M Lux accumulated)
	<b>APPROXIMATE TIME REQUIRED FOR ICH Q1B UV LIGHT TEST</b>	7 hours (200 W/m <sup>2</sup> accumulated)



## DIMENSIONS AND DRAWINGS

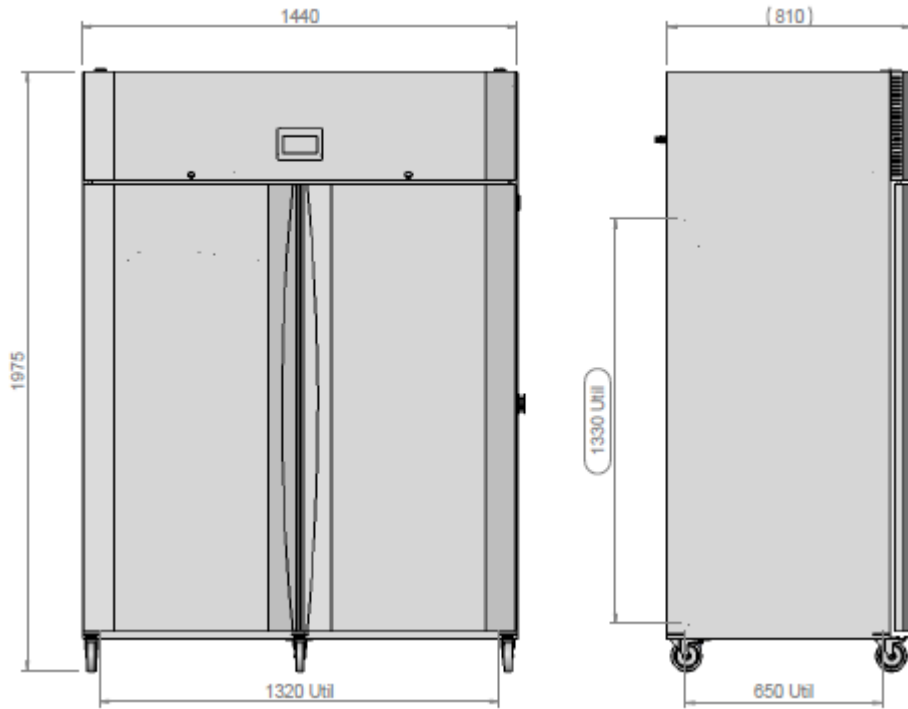
### FITOCLIMA 600

	<b>EXTERNAL DIMENSIONS</b> (HxWxD) (mm)	1.980 x 720 x 945
	<b>INTERNAL DIMENSIONS</b> (HxWxD) (mm)	1.330 x 600 x 650



FITOCLIMA 1.200

	<b>EXTERNAL DIMENSIONS</b> (HxWxD) (mm)	1.975 x 1.440 x 810
	<b>INTERNAL DIMENSIONS</b> (HxWxD) (mm)	1.330 x 1.320 x 650





## EQUIPMENT DESCRIPTION

### CONSTRUCTION

- Highly resistant stainless steel in the interior and exterior
- Photostability chamber with interior and shelves in reflective white coating for better light uniformity and distribution
- Polyurethane insulation
- Front panel with zincor steel and gray epoxy paint
- Pivoting door(s) with spring lock, magnetic gasket and safety lock(s)
- 4 or 5 casters with built in brakes for effortless mobility and control
- 35mm diameter side port
- New generation multi-color touch-screen ClimaPlus© controller
- Open door alarm with configurable time-out function
- Free slots for connecting and integrating external devices (CO2 and/or O2 control, Radiometers or others) on the ClimaPlus controller
- Accessible technical compartment for faster maintenance procedures



### CLIMATIC CONTROL

- Air based, CFC free, mechanical refrigeration by sealed condenser group
- Dual heating technology with hot gas by-pass and stainless steel electric heaters
- Humidification by ultrasonic generator with automatic water level control and self-cleaning function
- Dehumidification by condensation on the cooling system evaporator
- PT100 Class A temperature sensor and capacitive humidity sensor



### AIR FLOW

- Dynamic airflow with EC (variable) blower
- Air renovation through adjustable lateral port-holes
- Uniform air velocity of 0.2 meters per second across shelves
- Optional Airflow velocity adjustable at the ClimaPlus© controller



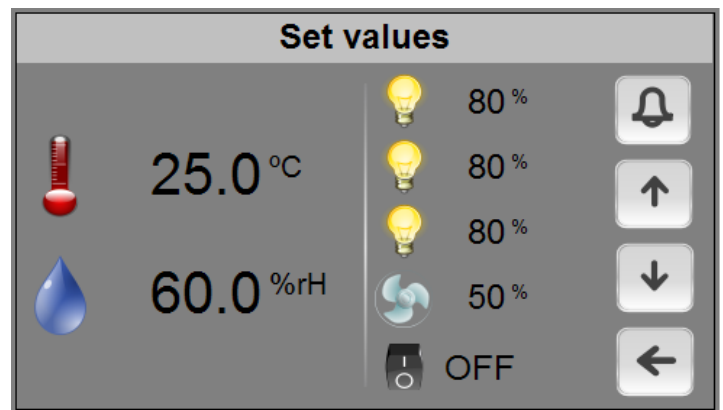
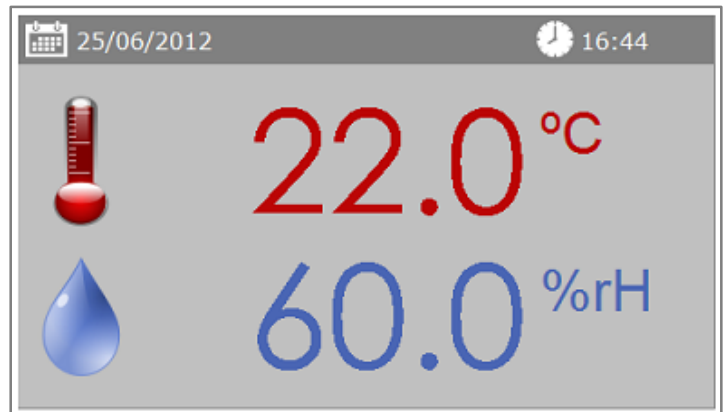
### CONTENT PROTECTION AND SECURITY

- Independent thermostats for maximum and minimum temperature limits
- Automatic cut-off function, in case of excessive heating or cooling
- Configurable maximum and minimum temperature and humidity limits
- Visual and audible alarms for temperature and humidity band limits



## CLIMAPLUS CONTROLLER

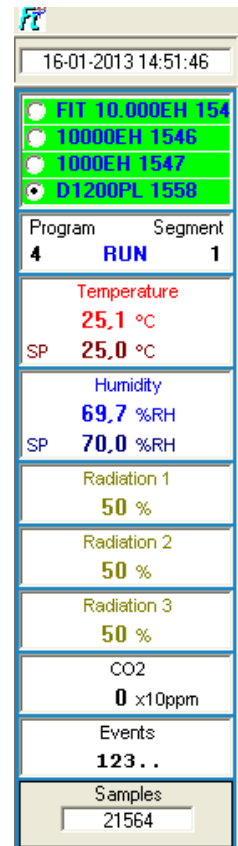
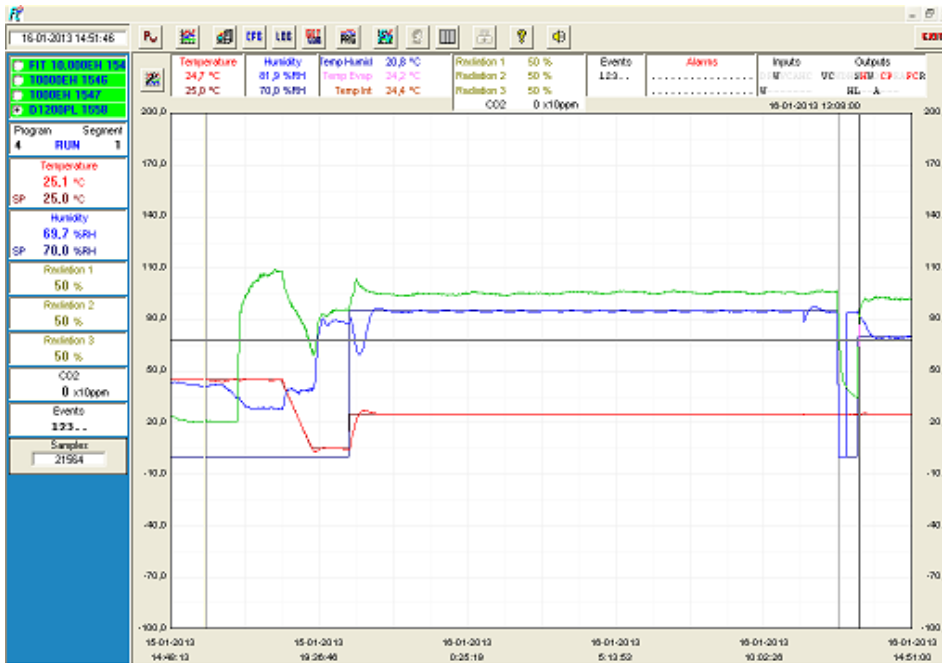
- Programmable Logic Controller exclusively developed by Aralab for FitoClima chambers
- Easy to use touch-screen interface
- 168mm x 112mm multicolor display
- Controls every environmental variable available for any specific FitoClima model (Temperature, Humidity, Lights, Airflow, CO2, O2 and connected external devices)
- Friendly program editor for creating 32 programs of 24 segments each, allowing the design of complex and comprehensive climatic simulation programs
- Password protection of the controller functions
- Content and research protection feature, with configurable High and Low Temperature and Humidity alarms and automatic notifications
- Managing, monitoring and recording of all alarms
- Non-volatile memory, allowing the automatic restart of previously defined set-points or on-going programs due to power failure, without losing data
- Real-time monitoring of all the functions and active components of the equipment, allowing for a fast and accurate diagnostic in case of malfunction
- Possibility to control and program events by external commands and with external devices
- Graphical view of programs and climatic variables
- RS232/485, Ethernet and Wi-Fi for connecting computers to the controller
- ClimaPlus controller functions also available at the PC/Laptop with the FitoLog software pack



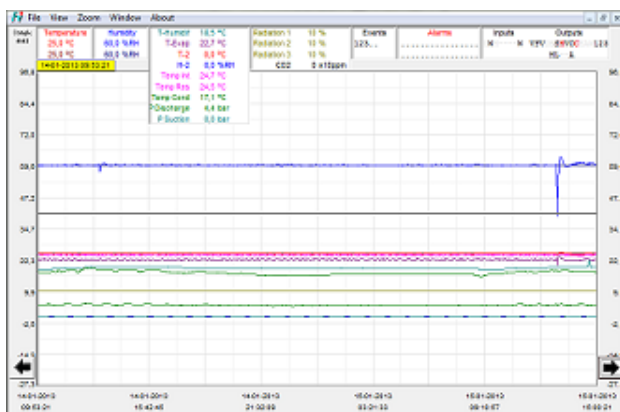


## FITOLOG SOFTWARE

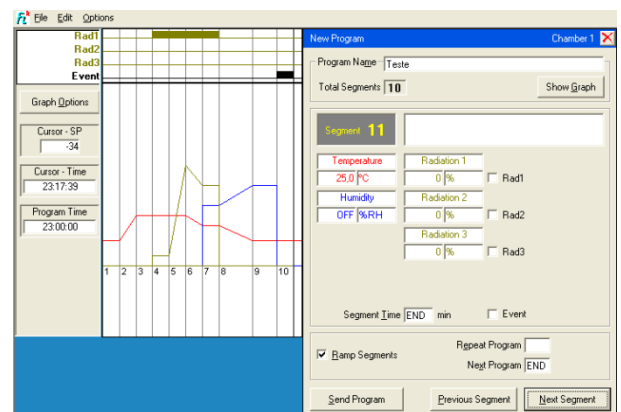
The FitoLog software pack (**FDA 21 CFR par 11 compliant**) is a set of applications designed to facilitate the programming, monitoring, managing and recording of programs and data from the FitoClima chambers. It consists of 3 applications: **FitoLog**, **FitoLogView** and **FitoProgram**.



**FitoLog:** Displays and records in real time all data and details related to the set-points, running variables and equipment behaviour. It also retrieves information about the active components of the chamber, running processes, errors, alarms and allows the configuration of periodic or alarm triggered remote notifications (by email or SMS, depending on existing connections and accessories).



**FitoLogView:** It is a working tool to process the data recorded by the FitoLog program. One can view, print and export the log contents to other file types, and analyse the data in other data management software (Excel, Star Office, Access or others).

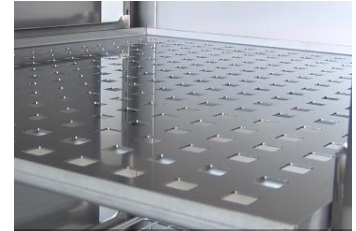


**FitoProgram:** This application simplifies the creation of programs and its integration on the chamber ClimaPlus controller. Up to 32 programs, each with 24 segments, can be designed and linked to create detailed environmental profiles and simulations.

**Content secured with alarms, notifications, fast diagnostics and prompt troubleshooting:** With **FitoLog** it is possible to gather data from each of the chambers systems, which makes it a very useful tool to diagnose any necessary maintenance. This tool works as the “black box” of the equipment, giving Aralab technicians the necessary data to remotely carry out a fast and efficient diagnostic. All that is needed is a FitoLog file.

## COMMON ACCESSORIES

- FitoLog® software pack for PC/Laptops, enabling data monitoring, logging and managing operations directly on a computer – FDA 21 CFR part 11 compliant
- IQ, OQ, PQ procedures and documentation
- ISO 17025 Temperature and Humidity calibrations
- Additional stainless steel wire shelves
- Additional lateral entry port
- Reinforced stainless steel shelves for heavier test specimens
- Light sensors and radiometer for UV and Visible lights, calibrated to traceability standards
- 20 liter water tank with electric pump and security valve
- Wall mounting conductivity meter, for water quality control
- 5 stage Reverse Osmosis with pre-decalcification system
- Ethernet / Wi-Fi / Other connections
- CO2 controlling unit



**(CONSULT ARALAB FOR OTHER ACCESSORIES)**

**Features and specifications are subject to change.** Aralab continuously studies ways to further develop its products to achieve better performances and overall product quality. As a result, characteristics and specifications provided in this document may be subject to changes.

**YOUR OWN CLIMATE**  
**Our main goal**

**Let's meet!**  
aralab@aralab.pt  
**www.aralab.pt**  
T: +351 219 154 960